

WC138 – Technical Data Sheet



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Description

WC138 is a clear, medium viscosity weld adhesive specifically developed for bonding rigid PVC or ABS.

WC138 can be used for many applications in the plastic moulding industries as well as the building industry. This ABS adhesive is particularly suited to the repair of damaged caravan, motorhome, trailer tent and camping storage boxes.

Physical Properties

Heat Resistance	60°C
Solids	18% approx
Viscosity	800 cps approx
Specific Gravity	0.89 approx
Flammability	Highly flammable
Storage	5-25°C

Directions For Use

1. Surfaces to be bonded should be dry, clean and free from dust, grit or loose materials.
2. For a split gently apply the WC138 adhesive into the crack and hold the split closed for 5 minutes.
3. For a break gently apply a uniform coat of the WC138 adhesive to both edges of the damaged area. Hold the two sections closed for 5 minutes.
4. The storage box can be handled after the 5 minutes but a full bond will be achieved after 6 hours.
5. NB: Always re-cap the bottle immediately after use.

Precaution

1. Isolate from sources of heat, naked flames and sparks.
2. Use under conditions of efficient ventilation. Toxic limits should not normally be exceeded.
3. Avoid excessive inhalation of vapour.
4. Avoid contact with skin and eyes.
5. Do not ingest.
6. Store the adhesive in its original sealed container in a dry, well-ventilated flameproof area in the temperature range of 5 – 25°C.

Please consult the WC138 Health & Safety Data Sheet for statutory regulation information.

Information relating to the products of Bondrite Adhesive Limited is based on tests carried out under laboratory conditions. If any of our products are not used in accordance with our instructions or are used under conditions which vary from our laboratory, they may not perform in accordance with any information provided and Bondrite shall not have any liability in this case. Bondrite will accordingly provide samples of our products, on request and free of charge, for Customers to carry out their own tests as to suitability of our product for their purposes and as used in their intended environment.

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