

B1001 400ml – Technical Data Sheet



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Description

B1001 400ml is a cyanoacrylate accelerant which, once applied to a difficult to bond substrate, significantly increases the cure speed of cyanoacrylate adhesive. The product is used primarily on wood mitre joints or on porous, acidic or difficult to bond surfaces.

B1001 400ml should not be used on uPVC, as it may cause discolouration.

Directions for Use

1. Ensure both surfaces to be bonded are clean, dry and free from grease.
2. Lightly apply activator to one of the surfaces to be bonded. If the applied activator is running off the substrate, too much has been applied and may lead to discolouration or staining of the surface.
3. Allow the activator to dry.
4. Apply a thin layer of the cyanoacrylate to the other surface.
5. Bring both surfaces together to achieve a bond. Depending on the substrates being used and temperature, a rapid bond will be typically formed in 2-10 seconds

Precaution

1. Protect from extremes of temperature in a controlled environment between 5 and 30°C, and away from direct sunlight.
2. Stored under the correct conditions, in original, unopened containers, the product will have a shelf life of 12 months.
3. Do not allow the product to freeze.
4. Do not use in applications involving constant water immersion.
5. Do not use on load-bearing applications.
6. Not suitable for constant use at temperatures exceeding 80°C.

Please consult the B1001 400ml Health & Safety Data Sheet for statutory regulation information.

Information relating to the products of Bondrite Adhesive Limited is based on tests carried out under laboratory conditions. If any of our products are not used in accordance with our instructions or are used under conditions which vary from our laboratory, they may not perform in accordance with any information provided and Bondrite shall not have any liability in this case. Bondrite will accordingly provide samples of our products, on request and free of charge, for customers to carry out their own tests as to suitability of our product for their purposes and as used in their intended environment.

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